**JOB DESCRIPTIONS**

**\*\*SHIFT DIFFERENTIAL OF .50 / AFTERNOON TURN\*\***

**Roll Former Operator - $15.00 per hour / possible $17.00 per hour after one year based on production rate.**

* Operate manual and automatic cycle dies/presses
* Use setup chart manuals to make size tooling changes
* Perform adjustments on all roll former equipment
* Operate fork lift to load steel coils and other raw materials into press
* Perform die setups
* Maintain quality of product
* Stack, band, stage and store finished product
* Lift up to 80 pounds

**Press Operator - $14.00 per hour / possible $16.00 per hour after one year based on production rate.**

* Operate manual and automatic cycle dies/presses
* Align and adjust feeders, straighteners, and stops necessary for press/die operation
* Load coils or other raw materials into equipment
* Setup and remove dies from presses
* Make adjustments to maintain quality of product
* Perform interchangeable setup within the die
* Operate fork lift
* Lift up to 80 pounds

**Shipper - $13.50 per hour**

* Operate fork lift and pallet jack
* Identify and pull product from inventory
* Prepare product for shipment
* Load trucks
* Lift up to 50 pounds

**Assembler - $12.00 per hour/possible $12.50 per hour after one year based on production rate.**

* Perform manual assembly operations
* Operate powered forming machines
* Operate single and multiple spindle manual and automatic drilling and tapping machines
* Change drills and taps
* Pack finished product
* Lift up to 40 pounds

**Janitor - $11.50 per hour**

* Sweep and mop floor, empty trash
* Maintain restrooms
* Compact cardboard
* Remove snow, trim weeds
* Lift up to 40 pounds

**Schedule**

* Swing Shift – you would work BOTH SHIFTS
  + (Day turn 6:00 AM – 2:30 PM Monday–Friday; Afternoon 2:30 PM – 11:00 AM Monday–Friday)
* Possible overtime and Saturdays when needed

**Benefits**

* Health and life insurance
* Paid holidays and time off
* 401k retirement plan