

PIPE ROLLER SELECTION GUIDE

For use with pipe covering protection saddle, figures 651-658.

Pipe Thickness		Insulation Thickness		Pipe Roller Size			Pipe Thickness		Insulation Thickness		Pipe Roller Size		
				Use with Fig. No.							Use with Fig. No.		
				460, 480, 483 & 490	470 & 475	486 & 487					460, 480, 483 & 490	470 & 475	486 & 487
1/2	(15)	1	(25.4)	2	2 1/2	2 - 3 1/2	6	(150)	1	(25.4)	8	8	4 - 6
		1 1/2	(38.1)	3	3 1/2	2 - 3 1/2			1 1/2	(38.1)	8	10	8 - 10
		2	(50.8)	4	5	2 - 3 1/2			2	(50.8)	10	10	8 - 10
3/4	(20)	1	(25.4)	2	2 1/2	2 - 3 1/2	8	(200)	2 1/2	(63.5)	10	12	8 - 10
		1 1/2	(38.1)	3	3 1/2	2 - 3 1/2			3	(76.2)	12	12	8 - 10
		2	(50.8)	4	5	2 - 3 1/2			4	(101.6)	14	16	12 - 14
1	(25)	1	(25.4)	2 1/2	3	2 - 3 1/2	10	(250)	1	(25.4)	10	12	8 - 10
		1 1/2	(38.1)	3	4	2 - 3 1/2			1 1/2	(38.1)	10	12	8 - 10
		2	(50.8)	4	5	2 - 3 1/2			2	(50.8)	10	12	8 - 10
1 1/4	(32)	1	(25.4)	2 1/2	3	2 - 3 1/2	12	(300)	2 1/2	(63.5)	12	14	8 - 10
		1 1/2	(38.1)	3 1/2	5	2 - 3 1/2			3	(76.2)	14	16	12 - 14
		2	(50.8)	4	5	2 - 3 1/2			4	(101.6)	16	18	12 - 14
1 1/2	(40)	1	(25.4)	3	3 1/2	2 - 3 1/2	14	(350)	1	(25.4)	12	14	8 - 10
		1 1/2	(38.1)	3 1/2	5	2 - 3 1/2			1 1/2	(38.1)	12	14	8 - 10
		2	(50.8)	5	6	4 - 6			2	(50.8)	14	16	12 - 14
2	(50)	2 1/2	(63.5)	6	8	4 - 6	16	(400)	2 1/2	(63.5)	14	16	12 - 14
		3	(76.2)	8	8	4 - 6			3	(76.2)	16	18	16 - 20
		4	(101.6)	8	10	8 - 10			4	(101.6)	18	20	16 - 20
2 1/2	(65)	1	(25.4)	3 1/2	5	2 - 3 1/2	18	(450)	1 1/2	(38.1)	16	18	12 - 14
		1 1/2	(38.1)	5	6	4 - 6			2	(50.8)	16	18	16 - 20
		2	(50.8)	6	8	4 - 6			2 1/2	(63.5)	18	20	16 - 20
3	(80)	2 1/2	(63.5)	8	8	4 - 6	20	(500)	3	(76.2)	18	20	16 - 20
		3	(76.2)	8	10	4 - 6			3	(76.2)	20	--	24
		4	(101.6)	8	10	8 - 10			4	(101.6)	20	--	24
3 1/2	(90)	1	(25.4)	5	6	4 - 6	24	(600)	1 1/2	(38.1)	20	--	16 - 20
		1 1/2	(38.1)	6	8	4 - 6			2	(50.8)	20	--	24
		2	(50.8)	8	8	4 - 6			2 1/2	(63.5)	24	--	24
4	(100)	2 1/2	(63.5)	8	10	8 - 10	30	(750)	3	(76.2)	24	--	24
		3	(76.2)	10	10	8 - 10			4	(101.6)	24	--	24
		4	(101.6)	10	12	8 - 10			3	(76.2)	30	--	30
5	(125)	1	(25.4)	6	8	4 - 6	36	(900)	1 1/2	(38.1)	30	--	30
		1 1/2	(38.1)	8	8	4 - 6			2	(50.8)	30	--	30
		2	(50.8)	8	10	8 - 10			2 1/2	(63.5)	30	--	30
		2 1/2	(63.5)	10	10	8 - 10			3	(76.2)	30	--	30
		3	(76.2)	10	12	8 - 10			4	(101.6)	--	--	36-42
		4	(101.6)	12	14	8 - 10					--	--	36-42

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.