

JOB DESCRIPTIONS

****SHIFT DIFFERENTIAL OF .50 / AFTERNOON TURN****

Roll Former Operator - \$15.00 per hour / possible \$17.00 per hour after one year based on production rate.

- Operate manual and automatic cycle dies/presses
- Use setup chart manuals to make size tooling changes
- Perform adjustments on all roll former equipment
- Operate fork lift to load steel coils and other raw materials into press
- Perform die setups
- Maintain quality of product
- Stack, band, stage and store finished product
- Lift up to 80 pounds

Press Operator - \$14.00 per hour / possible \$16.00 per hour after one year based on production rate.

- Operate manual and automatic cycle dies/presses
- Align and adjust feeders, straighteners, and stops necessary for press/die operation
- Load coils or other raw materials into equipment
- Setup and remove dies from presses
- Make adjustments to maintain quality of product
- Perform interchangeable setup within the die
- Operate fork lift
- Lift up to 80 pounds

Shipper - \$13.00 per hour

- Operate fork lift and pallet jack
- Identify and pull product from inventory
- Prepare product for shipment
- Load trucks
- Lift up to 40 pounds

Material Handler - \$12.50 per hour

- Supply production workers with inserts, nuts, bolts, and parts
- Mix coolant for drill and tap machines
- Operate pallet jack
- Place drums at formers
- Make cartons, close and stack filled cartons
- Lift up to 80 pounds

Over →

Assembler - \$11.00 per hour

- Perform manual assembly operations
- Operate powered forming machines
- Operate single and multiple spindle manual and automatic drilling and tapping machines
- Change drills and taps
- Pack finished product
- Lift up to 40 pounds

Schedule

- Swing Shift – you would work BOTH SHIFTS
 - (Day turn 7:00 AM – 3:30 PM Monday–Friday; Afternoon 3:30 PM – 12:00 AM Monday–Friday)
- Possible overtime and Saturdays when needed

Benefits

- Health and life insurance
- Paid holidays and time off
- 401k retirement plan